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What is claimed is:

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1. A system for multi-lingual speech recognition, comprising:

- a speech modeling engine, receiving and transferring a mixed multi-lingual speech signal into a plurality of speech features;
- a speech search engine, coupled to the speech modeling engine, receiving the speech features, and locating and comparing plurality of candidate data corresponding to the speech features to find probability of match a plurality of candidate speech models of the candidate data sets; and
- a decision reaction engine, coupled to the speech search engine, selecting a plurality of resulting speech models corresponding to the speech features according to the match probability from the candidate speech models to generates a speech command.
 - 2. The system as claimed in claim 1, wherein the speech models are characterized by diphone models.
 - 3. The system as claimed in claim 1, wherein the speech searching engine locates and compares the candidate data sets by referring a multi-lingual model database.

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4. The system as claimed in claim 3, wherein the multi-lingual model database comprises multi-lingual context-speech mapping data.

- 5. The system as claimed in claim 4, further comprising:
 - a multi-lingual baseform mapping engine,
 comparing a plurality of multi-lingual query
 commands to obtain a plurality of multilingual baseforms; and
- a cross-lingual diphone model generation engine,
 coupled to the multi-lingual baseform
 mapping engine, selecting and combining the
 multi-lingual baseforms to generate the
 multi-lingual context-speech mapping data.
 - 6. The system as claimed in claim 3, wherein the multi-lingual model database comprises a plurality of multi-lingual anti-models.
 - 7. The system as claimed in claim 6, further comprising:
 - at least one uni-lingual anti-model generation engine, receiving a plurality of multi-lingual query commands to generate a plurality of uni-lingual anti-models corresponding to specific languages; and
 - an anti-model combination engine, coupled to the uni-lingual anti-model generation engine, calculating the uni-lingual anti-models to generate the multi-lingual anti-models.

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8. The system as claimed in claim 1, wherein the speech search engine locates and compares the candidate data sets, further referring the connecting sequences of the speech features and a speech rule database.

9. A method for multi-lingual speech recognition, comprising the steps of:

into a plurality of speech features;

- locating and comparing a plurality of candidate data sets corresponding to the speech features to find match probability of a plurality of candidate speech models of the candidate data sets; and
- selecting a plurality of resulting speech models corresponding to the speech features from the candidate speech models according to the match probability to generate a speech command.
 - 10. The method as claimed in claim 9, wherein the speech models are characterized by diphone models.
 - 11. The method as claimed in claim 9, wherein location and comparison of the candidate data sets refers a multi-lingual model database.
 - 12. The method as claimed in claim 11, wherein the multi-lingual model database comprises multi-lingual context-speech mapping data.

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13. The method as claimed in claim 12, further comprising the steps of:

comparing a plurality of multi-lingual query commands to obtain a plurality of multi-lingual baseforms; and

selecting and combining the multi-lingual baseforms into the multi-lingual context-speech mapping data.

14. The method as claimed in claim 13, wherein selection and combination further comprises the steps of:

fixing left contexts of the multi-lingual baseforms and mapping right contexts of the multi-lingual baseforms to obtain a mapping result;

fixing right context and mapping the left contexts of the multi-lingual baseforms to obtain the mapping result if the right contexts of the multi-lingual baseforms mapping fails; and

obtaining the multi-lingual context-speech mapping data according to the mapping result.

- 15. The method as claimed in claim 11, wherein the multi-lingual model database comprises a plurality of multi-lingual anti-models.
- 16. The method as claimed in claim 15, further comprising the steps of:

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receiving a plurality of multi-lingual query commands corresponding to specific languages and generate a plurality of uni-lingual anti-models; and

combining the uni-lingual anti-models to generate the multi-lingual anti-model.

17. The method as claimed in claim 9, wherein locating and comparison of the candidate data sets further refers the connecting sequences of the speech features and a speech rule database.